

Removal of the coil with a 7mm wrench and fixing of the 6 flange screws (sequence explained in figure 19)
Fixing torque to be 3.5 +/- 0.5 Nm.

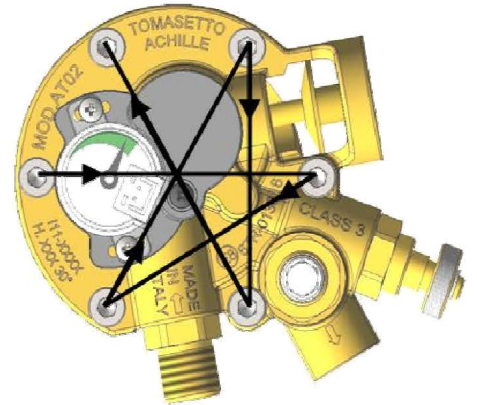
Fixing screw of coil



Warning: avoid to damage the solenoid components during installation



Do not remove during installation



Screws fixing lay out sequence

Figure 19: operation sequence for screws fixing